

## **CAUTION**

### **DO NOT OVER-APPLY PIPE-DOPE OR TAPE SEALANT**

Your Full-Circle swivel contains a mechanical seal with precision lapped seal faces. Such seal faces are very flat and are designed to seal against product leakage. An over-application of pipe-dope or sealant tape on either the inlet or outlet male or female threads may cause the swivel to leak product. This will occur if the pipe-dope or tape sealant contacts the mechanical seal faces, lifting the seals apart.

This is easily corrected by instructing your service personnel to be careful when applying such pipe-dope or tape sealant. Do not apply pipe-dope to the ends of pipefittings that are screwed into the female threads of the swivel. Apply pipe-dope sparingly to the male threads only of fittings to be screwed into the female threads of the swivel. If sealant tape is to be used, do not over apply such tape and make sure that the ends of the tape do not extrude into the swivel housing. Such ends may rip off and become logged between the swivel seal faces.

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