



## **Instructions for depressurizing the SMAC-series swivel**

In some cases, an LP-GAS piping system must be depressurized. Should a SMAC-series swivel be a part of such piping system, the following should be adhered to:

1. Make certain that the swivel is NOT exposed to atmospheric conditions while the piping system is left depressurized. Should this occur, it is possible that moisture will accumulate in the seal area of the swivel and cause LP-GAS to leak from the swivel when the system is re-pressurized.
2. If possible, always maintain minimum pressure in the swivel. If this is not possible, make sure that any piping system openings are always capped. This should be accomplished immediately after the piping system is depressurized to minimize air entrapment.
3. If a delivery hose must be changed or tested and is removed from the gooseneck on the hose reel, it is imperative that the gooseneck is capped immediately upon removal of the hose. If the gooseneck is left uncapped, moisture laden air will condense on the swivel seals. This may cause rust to form on the seal faces.
4. Do not allow water to enter the swivel.

To summarize, *do not* leave any portion of an LP-GAS piping system open to atmosphere. *Do not* allow water to contact the interior of the swivel. If a SMAC-series swivel is a part of an LP-GAS piping system that is left open to the atmosphere, rust may form on the swivel seal faces. This may initiate a leak that would necessitate replacing the seal components or the entire swivel.

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